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1. Introduction

The presence of harmful pathogenic microorganisms is a growing problem in healthcare, food, feed and the environment. In addition, the increasing appearance of antibiotic resistant microorganisms adversely affects this situation. In the current standard detection methods time-consuming and expensive enrichment protocols are being used. Generally, these methods need to be performed in highly equipped laboratories by trained personnel. Often the time needed to confirm the presence of a particular pathogen using standard methods averages 2 to 7 days, which is too long to timely take actions. In human health for example this lack of speed can result in lost working hours, hospitalization or even death. The recent outbreak of food-borne *Escherichia coli* in Germany and other European countries (May 2011) has shown the dramatic consequences of pathogen contaminated food (Askar et al. 2011; Frank et al. 2011). Apart from *E. coli* there are several other pathogenic microorganisms that have to be monitored intensively in the food chain. Amongst those are *Bacillus cereus, Listeria monocytogenes* and *Salmonella typhimurium*. As different strains of these species may have various degrees of pathogenicity it is very informative to be able to discriminate between harmless and harmful strains. In food production good manufacturing programs were set up to ensure food safety. To comply with these safety rules it would be advantageous to have a versatile, fast, low-cost and on-site assay format available for (on-line) monitoring of food-borne pathogens with a suitable number of target organisms. In the majority of diagnostic questions this number is 5 to maximally 10.

Many efforts have been made to speed up the detection of harmful microorganisms, the focus of these developments being on faster, more sensitive and more convenient methods (Mandal et al. 2011). Especially when handling large amounts of samples it is a great asset if a detection method allows for medium- to high-throughput screening. In these cases it is
also valuable if the steps from sample processing to read-out of the results have been maximally automated.

In drug discovery and life sciences research both DNA and, increasingly, protein microarrays are crucial tools (Timlin 2006), whereas the application of microarrays as diagnostics is very promising (Venkatasubbarao 2004). Pathogen detection in food by DNA microarrays has been reported by various groups (D’Agostino et al. 2004; Glynn et al. 2006; Kostrzynska & Bachand 2006; Volokhov et al. 2002). However, despite its high potential the microarray platform is still not an emerging tool in the regular diagnostic field, especially in the case of protein microarrays (Dieterle & Marrer 2008). Several reasons may be responsible for this limited presence of protein microarrays such as the lack of sufficient biological recognition elements (e.g., antibodies) and/or their sensitivity and specificity and the inferior conformational stability that some proteins may have. Many problems have still to be overcome for validated in vitro diagnostics using protein microarrays (Hartmann et al. 2009).

To increase the applicability and to reduce the costs of protein microarrays we investigated the use of carbon nanoparticles as signal labels and a conventional flatbed scanner to digitize the image. A nucleic acid detection format was used employing double-tagged amplicons that can be sandwiched between array-immobilised anti-tag antibodies and neutravidin coated carbon nanoparticles. The image was processed using image analysis software to produce the pixel grey volume of the spots generated by the label. As an alternative label to gold and latex, carbon nanoparticles have been used to develop lateral flow immunoaassays (LFIA) for over 15 years (Aldus et al. 2003; Capps et al. 2004; Kalogianni et al. 2011; Koets et al. 2006; Koets et al. 2011; Lonberg et al. 2008; Noguera et al. 2011; Posthuma-Trumpie et al. 2008; van Amerongen et al. 1993; van Amerongen & Koets 2005; van Dam et al. 2004). The possibility to use the pixel grey volume of the carbon particles in data processing following digitization by a CCD camera and image analysis was already shown in 1994 in a comparison between a simple one-step lateral flow immunosassay and a radioimmunosassay specific for the human chorionic gonadotropin hormone (van Amerongen et al. 1994). Excellent agreement was achieved among these two techniques with a correlation coefficient of 0.999. The use of a conventional flatbed scanner to digitize carbon lines was described (Lonberg & Carlsson 2001), which by that time was 300 times more sensitive than the CCD camera used in 1994 (van Amerongen et al. 1994). In a recent PubMed literature survey conducted by FIND Diagnostics and published in Clinical Chemistry on the sensitivity of lateral flow immunosassays (Gordon & Michel 2008) the sensitivity of the carbon label was calculated to be in the low picomolar range for LFIA’s specific for a Schistosomiasis carbohydrate antigen and fungal alpha-amylase, respectively, even when the assays were judged by visual inspection (Koets et al. 2006; van Dam et al. 2004). The position occupied by carbon nanoparticles in the sensitivity ranking list of nanoparticles (Gordon & Michel 2008) holds great promise for the application of these particles as signal labels in microarrays too. Recently, a review about the carbon label in diagnostics has been published (Posthuma-Trumpie et al. 2012).

In this chapter we describe the multi-analyte detection of amplified DNA using an antibody microarray. The nucleic acid detection is based on the use of tagged primers in a PCR resulting in double-tagged amplicons that can be sandwiched between immobilised anti-tag antibodies and neutravidin. Reverse primers were tagged by using biotin and forward
primers by discriminating tags such as digoxigenin (DIG), dinitrophenol (DNP), fluorescein (FL), and Texas Red (TxR). In this one-step format, the labelled amplicons were mixed with the conjugate of neutravidin and carbon nanoparticles in incubation buffer, immediately applied and detected after one to several hours. Such mixed immuno-DNA formats have been used in lateral flow and microfluidic detection assays (Baumner 2004; Blazkova et al. 2009; Blazkova et al. 2011; Corstjens et al. 2001; Koets et al. 2009; Kozwich et al. 2000; Mens et al. 2008; Noguera et al. 2011; van Amerongen & Koets 2005; Wang et al. 2006). To get proof of concept for the use of carbon nanoparticles as signal labels in antibody microarrays we studied two applications in which the antigens consisted of double-tagged DNA amplicons: the detection of *L. monocytogenes* and the detection of three antibiotic resistance genes from *Salmonella* spp. (D’Agostino et al. 2004; van Hoek et al. 2005).

2. Materials and methods

2.1 Chemicals

NeutrAvidin Biotin-Binding Protein (neutravidin) and biotin-labelled bovine serum albumin were from Pierce Biotechnology (Perbio Science Nederland BV, Etten-Leur, The Netherlands); anti-digoxigenin antibody (α-DIG) and MgCl₂ were from Roche (Almere, The Netherlands); anti-texas red antibody (α-TxR) and goat anti-human immunoglobulin G (α-hIgG) were from Molecular Probes (Paisly, UK); anti-fluorescein antibody (α-FL) was obtained from Biomedica (Foster City, California, USA) and anti-dinitrophenol antibody (α-DNP) was from USBiological (Swampscott, USA). Human IgG, mouse IgG, Bovine serum albumin (BSA), essentially IgG free, and fluorescein isothiocyanate were from Sigma (Sigma-Aldrich Chemie B.V., Zwijndrecht, The Netherlands). Primers were from Eurogentec (Eurogentec Nederland bv, Maastricht, The Netherlands); dNTPs were from Pharmacia Biotech (GE Healthcare Europe GMBH, Branch office Benelux, Diegem, Belgium). Other chemicals were of the highest purity available and purchased from Merck (Amsterdam, The Netherlands).

2.2 Polymerase Chain Reaction

All PCRs were performed in the GeneAmp 9700 96 well thermal cycler (Applied Biosystems, Foster City, CA, USA). The resulting PCR products were analysed with an Agilent 2100 Bioanalyzer (Agilent Technologies, Santa Clara, CA, USA) using the DNA 1000 kit.

*Bacillus cereus*: A set of primers was used to amplify part of the *gyrB*1 gene sequence. The reverse primer was 5’-tagged with DIG and the forward primer with biotin. Primer sequences are shown in Table 1. The reaction mixture consisted of 1 μL *B. cereus* genomic DNA, 25 μL redTaq mastermix (Sigma), 10 pmol Rprimer, 10 pmol Fprimer, in a final reaction volume of 50 μL. The amplification reaction consisted of an initial denaturation step of 5 min at 94 °C, and 30 cycles of each 30 s 94 °C, 30 s 55 °C and 1 min 72 °C, followed by the final polymerisation at 74 °C for 5 min. In Fig. 1 a scheme of the technique is depicted.

*Listeria* spp.: A set of primers specific for *L. monocytogenes* was used to amplify a part (274 bp) of the *prfA* gene encoding the central virulence gene regulator as described (Blazkova et al. 2009). One of these primers was 5’-tagged with DIG and the other with biotin. To detect all *Listeria* species, a generic primer set for amplification of *Listeria* spp. has been selected (Herman et al. 1995), this primer set has been labelled with fluorescein/biotin.
Table 1. Primer sequences used to amplify target microorganisms

<table>
<thead>
<tr>
<th>Primer</th>
<th>Sequences</th>
<th>Tag</th>
<th>Specificity</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td>gyrB</td>
<td>Bc1 5'-ATTGGTGACACCGATCAAACA-3'</td>
<td>Biotin</td>
<td><em>B. cereus</em></td>
<td>(Chen &amp; Tsen 2002)</td>
</tr>
<tr>
<td>gyrB</td>
<td>Bc2r 5'-TCATACGTATGGATGGTATTC-3'</td>
<td>DIG</td>
<td><em>B. cereus</em></td>
<td>(Chen &amp; Tsen 2002)</td>
</tr>
<tr>
<td>prfA</td>
<td>LIP1 5'-GAT ACA ACA TCG GTG GGC-3'</td>
<td>Biotin</td>
<td><em>L. monocytogenes</em></td>
<td>(D’Agostino et al. 2004)</td>
</tr>
<tr>
<td>prfA</td>
<td>LIP2 5'-GTG TAA TCT TGA TGC CAT CAG G-3'</td>
<td>DIG</td>
<td><em>L. monocytogenes</em></td>
<td>(D’Agostino et al. 2004)</td>
</tr>
<tr>
<td>16S rRNA C</td>
<td>5'-AGG TTG ACC CTA CCG ACTTC-3'</td>
<td>Biotin</td>
<td><em>Listeria spp.</em></td>
<td>(Herman et al. 1995)</td>
</tr>
<tr>
<td>16S rRNA D</td>
<td>5'-CAA GGA TAA GAG TAA CTG C-3'</td>
<td>FL</td>
<td><em>Listeria spp.</em></td>
<td>(Herman et al. 1995)</td>
</tr>
<tr>
<td>tet(G)-F</td>
<td>5'-AAA GCC GGT TCG CAT CAA AC-3'</td>
<td>DNP</td>
<td>tetracycline resistance gene</td>
<td>Van Hoek, pers. comm.</td>
</tr>
<tr>
<td>tet(G)-R</td>
<td>5'-GGA AGA TCG CAT GTG TTG CC-3'</td>
<td>Biotin</td>
<td>tetracycline resistance gene</td>
<td>Van Hoek, pers. comm.</td>
</tr>
<tr>
<td>ada2-F</td>
<td>5'-GCA GCG CAA TGA CAT TCT TG-3'</td>
<td>TxR</td>
<td>streptomycin resistance gene</td>
<td>(van Hoek et al. 2005)</td>
</tr>
<tr>
<td>ada2-R</td>
<td>5'-CAT CCT TCG GCG CGA TTG TG-3'</td>
<td>Biotin</td>
<td>streptomycin resistance gene</td>
<td>(van Hoek et al. 2005)</td>
</tr>
<tr>
<td>bltA-F</td>
<td>5'-CGC TAT CTG AAA TGA ACC AG-3'</td>
<td>DIG</td>
<td>β-lactam resistance gene</td>
<td>(van Hoek et al. 2005)</td>
</tr>
<tr>
<td>bltA-R</td>
<td>5'-TTT CTC TGC ATT GAA GC-3'</td>
<td>Biotin</td>
<td>β-lactam resistance gene</td>
<td>(van Hoek et al. 2005)</td>
</tr>
</tbody>
</table>

*S. typhimurium* antibiotic resistance genes: The three resistance gene-specific forward primers were 5'-tagged with a distinguishing tag: tetracycline with a DNP-tag, streptomycin with a TxR-tag and β-lactam with a DIG-tag. The reverse primers were labelled with a common biotin tag (Table 1). The amplification was performed using the Accu Prime PCR reaction kit (Invitrogen, Breda, The Netherlands). The reaction mixture consisted of 5 µL 10x Accu Prime PCR buffer II, 10 pmol primer for the single analyte assay, 20 pmol primers for the multiplexed assay, 2.5 U Accu Prime Taq polymerase, 40 ng genomic DNA in a final volume of 50 µL. Amplification was performed as follows: 30 s at 94 ºC, 30 cycles of 30 s at 94 ºC, 30 s at 55.8 ºC and 1 min at 68 ºC. After 30 cycles, the mixture was kept at 72 ºC for 7 min.

Fig. 1. Scheme of the amplification technique incorporating tags during amplification and a photograph of a low-cost and fast thermocycler to perform the amplification.
Primer sequences are shown in Table 1. The reaction mixture consisted of 2.5 mM MgCl$_2$, 0.15 mM dNTP, 0.1 µM primers LIP1 and LIP2, 0.2 µM of primers C and D, 2 U FastStart Taq DNA Polymerase (Roche, Almere, The Netherlands), 2 µL genomic DNA in a final volume of 25 µL. The amplification program consisted of an initial denaturation step at 95 °C for 4 min, 25 cycles each having a denaturation step at 94 °C for 30 s, annealing at 55 °C for 30 s and polymerisation at 74 °C for 1 min, followed by the final polymerisation at 74 °C for 5 min.

2.3 Preparation of carbon nanoparticles – NeutrAvidin conjugate

Neutravidin was conjugated to colloidal nanoparticles as described in several patents by van Doorn et al. (van Doorn et al. 1987, 1996, 1997). Briefly, a colloidal carbon suspension (Spezial Schwartz 4, Evonik Degussa Industries AG, Essen Germany) was prepared as a stock at 1% (w/v) in demineralised water. The suspension was sonicated for 5-10 min on ice using a Branson model 250 sonifier (output control 3~27 W, 20 KHz). This carbon suspension was diluted five times with 5 mM borate buffer pH 8.8 to give a carbon concentration of 0.2% (w/v), and sonicated for a second time as above. Neutravidin dissolved in 5 mM borate buffer pH 8.8 was added to the diluted colloidal carbon suspension at a concentration of 350 µg of protein per mL of suspension. The pH was readjusted to pH 8.8 and the mixture was incubated overnight by end-over-end mixing at 4 °C. Neutravidin-carbon conjugate was washed two times in a 5 mM borate buffer, pH 8.8, containing 1% (w/v) BSA, and re-suspended and stored in a 100 mM borate buffer, pH 8.8, containing 1% (w/v) BSA, 0.02% (w/v) NaN$_3$ as a 0.2% (w/v) carbon suspension.

2.4 Preparation of microarrays

Antibodies and other proteins were spotted on microscope glass slides by means of a TopSpot device (BioFluidix GmbH, Freiburg, Germany) (de Heij et al. 2004), which is a non-contact printing method. A 24-channel print head was employed for delivering ≈1 nL droplets onto a substrate from which immobilisation of anti-tag antibody and other proteins was allowed to take place (Fig. 2). This resulted in an array of 4×6 protein spots with a pitch of 500 µm. Spot diameters are variable and depend on the type of protein, type of substrate, and printing buffer composition and viscosity. In between printing runs the print head was cleaned by ultrasonic treatment for 10 minutes in a 0.12 M NaOH/1% (v/v) Triton X-100 cleaning solution.

Fig. 2. The Topspot/E (left) and the formation of droplets from the print head (right).
Three different, commercially obtained, types of glass substrates were used. Antibody arrays of α-DIG, α-FL, α-TxR, and α-DNP were prepared on these very types of substrate as follows:

1. **UltraStick slides (Ted Pella Inc., Redding, CA, USA):** 3-aminopropyl-triethoxysilane (APTES)-modified glass consisting of a monolayer functionalized with primary amino groups useful for adsorption of proteins. Printing was performed using different concentrations of human IgG, anti-DIG antibody and FL-labelled mouse IgG in PBS. Immediately after arraying, the slides were placed in a humidity chamber and incubated at room temperature for 30 min in order to allow protein adsorption to proceed. Care was taken to prevent any drying of the spotted droplets. After incubation, the slides were flushed extensively with washing solution (10% (w/v) BSA in Phosphate Buffered Saline (PBS)) and arrays were kept covered with fresh washing solution for 10 minutes. Usage of this high protein containing washing solution is essential in order to prevent the smearing of the surplus IgG that had not adsorbed in the first step. Slides containing human IgG spots were incubated with FL-labelled anti-human IgG. Finally, the slides were rinsed quickly with PBS and MilliQ before being dried under a gentle stream of nitrogen gas.

After completion of the procedure, the arrays containing the FL-labelled IgGs were observed by fluorescence microscopy employing an inverted Olympus IX51 microscope equipped with a mercury arc in combination with an Olympus U-MWB2 filter. Images were taken with a digital ColorViewII CCD camera (Soft Imaging Systems, Münster, Germany).

2. **SL HCX slides (XanTec bioanalytics GmbH, Düsseldorf, Germany):** contain an attached layer of N-hydroxysuccinimide-activated carboxylated hydrogel (<5 µm thick), attached to borosilicate glass, that can be used for covalent coupling of proteins. Printing was done with different concentrations of anti-DIG and anti-FL antibody in PBS. Directly after printing the array, the slides were incubated for 4 h in a humidity chamber at room temperature. After immobilization, any residual activated groups on the slide surface were quenched by reaction for 10 min with ethanolamine (1 M, pH 8.0) at room temperature. After quenching, the slides were rinsed quickly with MilliQ and, finally, the slides were dried by applying a gentle stream of nitrogen gas.

3. **FAST™ 16 slides (Whatman Nederland BV, 's-Hertogenbosch, The Netherlands):** on a standard microscope slide are positioned two rows of eight pads (5x5 mm) of an 11 µm thick microporous (0.2 µm pore size) nitrocellulose film for irreversible adsorption of proteins. Arrays of different concentrations and combinations of anti-DIG, anti-FL, anti-TxR, and anti-DNP antibodies were spotted on FAST16 slides. Printing buffer was 5 mM borate buffer, pH 8.8. Immediately after printing the slides were put in an incubator at 37 °C for 3 hours. No blocking step was used.

### 2.5 Amplicon detection assay

Incubations were performed in a dedicated slide holder with varying amounts (0.5-2 µL) (0.2% w/v) of colloidal carbon nanoparticles with immobilised neutravidin (Fig. 3a) and varying amounts (25, 50 or 75 µL) of incubation buffer (100 mM borate, 1% (w/v) BSA, 0.05% (v/v) Tween20, 0.02% (w/v) NaNO₃, pH 8.8). Following the incubation, positive spots could be easily detected (Fig. 3b) when amplicons were sandwiched between anti-tag antibodies and (black) carbon-neutravidin particles as shown Fig. 3b,c. Control spots (no antibody printed) were used as negative controls. Arrays were recorded by conventional flatbed scanning using an Epson 3200 Photo scanner (Seiko Epson, Nagano, Japan).
Pixel Grey Volume of positive spots were obtained using image analysis software (TotalLab, Nonlinear Dynamics, Newcastle upon Tyne, UK). Microsoft Excel and SigmaPlot 11 (Systat Software, Inc., San Jose, CA, USA) were used for subsequent data analysis and visualisation of the results.

Fig. 3. Overview of antibody microarray tools and the test layout: a) holder for 4 slides with incubation chamber set-up (16 per slide); b) example of six membranes with 24 spot arrays; c) drawing of part of the nitrocellulose membrane with anti-tag antibody, 2-tagged amplicon and neutravidin-coated carbon nanoparticle (not to scale).

3. Results and discussion

3.1 Antibody microarray printing and quality

One of the advantages of non-contact as compared to contact (pin based and other) printing methods is the inherently lower risk of damaging the substrate surface, which is especially relevant in the case of more fragile structures. This added property is expected to benefit the quality, functionality and reproducibility of the fabricated microarrays.

Fig. 4. Droplet microarray obtained after printing of 40% (v/v) glycerol/water onto bare unmodified glass as observed by light microscopy.
Unmodified, clean glass has a very hydrophilic nature leading to a tendency for droplets to spread out on the surface and, as a result, to touch each other and to coalesce. This can be overcome by using higher viscosity printing media, for example, 40% (v/v) glycerol in water. Printing of this solution onto bare glass delivers a nice regular droplet array as shown by the light microscopic image of Fig. 4.

UltraStick slides, on the other hand, are useful substrates for printing of low viscosity solutions, even pure water, with no drop coalescence occurring and thereby yielding a proper array structure. The same is valid, to some lesser degree, for the SL HCX slides.

Interestingly, IgG, BSA and other proteins (e.g., fosforylase B, cytochrome C, streptavidin and neutravidin) tend to adsorb spontaneously onto the UltraStick slide surface. This adsorption is rather strong stemming from the observation that ultrasonic treatment (for 20 min) and long soaking (for up to 2 days) in detergent solution (5% Tween-20 in PBS) did not lead to a significant extent of protein desorption.

The fluorescence images obtained with arrays of fluorescein-labelled mouse IgG are shown in Fig. 5, left panel. Spot fluorescence intensity increased with increasing printing concentration, in the range from 20 to 300 µg/mL.

However, immobilised protein already appeared to be present after printing and incubation at much lower printing concentrations (down to 1 µg/mL). This was deduced from an amplified detection test in which mouse IgG arrays were incubated with fluorescein-labelled detecting antibody (anti-mouse IgG) (Fig. 5, right panel).

The reproducibility of printing on the UltraStick slides, as judged by fluorescence microscopy on a large number of arrays, seemed to be low. A lot of variation was seen in brightness and brightness pattern when comparing spots.
3.2 Amplicon detection assay

3.2.1 Introduction

A series of experiments was performed with *Bacillus cereus* amplicons to evaluate the signal on three types of microscope slides: UltraStick slides, SL HCX slides and nitrocellulose-coated FAST16 slides.

On nitrocellulose FAST16 slides the detection of *Listeria monocytogenes* and *Listeria* 16S rRNA amplicons was optimised for critical parameters such as stirring speed, incubation volume and time, amount of carbon suspension, amount of antibody printed and amount of PCR product added. On the same slides incubations were performed to detect several antibiotic resistance genes from *Salmonella* spp. The specific amplicons were discriminated by using various tags and the antibodies to those tags were spotted in a distinguishing pattern.

3.2.2 Choice of target substrate

A comparison was made between the final yields obtained with UltraStick slides (APTES surface), XanTec slides (pre-activated hydrogel coating) and Whatman FAST16 slides (coated with nitrocellulose). Different amounts of tagged amplicons of *B. cereus* were mixed with various volumes of 0.2% (w/v) colloidal carbon nanoparticles-neutravidin conjugate in a total volume of 70 μL and incubated at room temperature for 7.5 min to several hours. Initial results indicated that approximately 0.5 to 2 μL of PCR material, 1 μL carbon conjugate and incubation for 15 min to 1 hour is sufficient to obtain significant results by flatbed scanning and image analysis (Fig. 6). Although these results with UltraStick seemed fine in first instance, they were not very reproducible and the response faded very soon after incubation.

![Fig. 6. Antibody microarray with serial dilutions of printed antibodies on UltraStick target. Left panel: influence of amount of amplicon added and antibody concentration, 1 μL carbon conjugate, 4 hours incubation time; Right panel influence of antibody concentration and incubation time, 1 μL of carbon conjugate and 1 μL of amplicon.](image)

The SL HCX hydrogel slides did not deliver much signal in the amplicon detection assay even when larger printing concentrations of IgG (up to 4000 μg/mL) were applied during
the preliminary step of array fabrication. Spots became increasingly visible in the concentration range of 400 up to 3000 µg/mL, but even then the response remained modest.

The results with the activated hydrogel SL HCX slides were very disappointing, since it was expected that due to its larger loading capacity and presumed lower non-specific binding, the use of such a gel layer could be advantageous compared to a planar sensor surface. Unfortunately, it was not possible to assess the level of porosity of the gel layer and, therefore, it cannot be excluded that it may have limited accessibility for carbon nanoparticles (≥ 100-200 nm). This is supported by our report of a restricted accessibility of sensor hydrogel surfaces toward latex beads (Besselink et al. 2004) that have a size comparable to that of the carbon nanoparticles used in the present study.

Results with Whatman FAST16 slides were promising (Fig. 3b). This was a little bit unexpected considering its behaviour during antibody printing. The hydrophilic coating on the FAST16 slides showed very fast absorption and migration of the liquid from spotted droplets always leading to an extensive overlap of fluid area between neighbouring spots. Nevertheless, in the end, well defined spots were obtained with the colloidal carbon/amplicon test. Apparently, adsorption of antibody (proteins) to the nitrocellulose substrate is an instantaneous process. FAST16 slides were used in all further experiments.

3.2.3 Single - analyte detection using the antibody microarray

Increasing the stirring speed from 100 to 500 min⁻¹ revealed that the influence of stirring speed on the final signal is only marginal, at least for the speeds applied (Fig. 7). The stirring speed of 300 min⁻¹ was used in all further experiments. It is shown here that the response is increasing with increasing antibody concentration up to a concentration of 333 µg/mL.

![Response on stirring speed of Listeria tagged amplicons in antibody microarrays](image)

Fig. 7. Influence of stirring speed on pixel grey level, shown for different antibody concentrations, 1 µL of carbon-neutravidin conjugate, 1 µL of DIG-tagged *Listeria* amplicons, 25 µL total incubation volume and 30 min incubation time.

A series of incubation times of 7.5 to 60 min revealed that 30 min was sufficient to statistically discriminate between different spots if 1 µL of amplicon was added (Fig. 8). As
measured with the Bioanalyzer this volume corresponded to 31.5 ng DNA in the *Listeria monocytogenes* amplicon solution and to 41 ng in the *Listeria* spp. amplicon solution.

In another experiment the incubation buffer amount varied from 25, 50 to 75 µL, which revealed that 25 µL is enough for a good and reproducible response, although 75 µL is advised by the supplier and, indeed, more convenient. In addition, nitrocellulose pads were better wetted with 75 µL as compared to 25 µL total volume.

The amount of amplicon added varied from 0.5, 1 to 2 µL, where 1 µL was sufficient to give a good signal, corresponding to an amount of 20-300 fmol sample DNA with similar concentrations of DNA in both samples (31.5 vs. 41 ng DNA/µL for *Listeria monocytogenes* amplicon solution and the *Listeria* spp., respectively). Increasing the concentration of the printed antibody showed an optimum for 333 µg/mL for this combination of labelled amplicon and antibody.

A summary of the influence of buffer volume, antibody concentration and incubation time is shown in Fig. 9 for digoxigenin and in Fig. 10 for fluorescein as a tag. In the case of the anti-DIG antibody signal intensity increased upon printing more antibody molecules per spot up to a concentration of 333 µg/mL. For the influence of the anti-FL antibody concentration no
clear conclusions could be drawn. In addition, the total incubation volume was not of much influence, which was similar in the anti-DIG incubations. Whereas in the incubations with the anti-DIG antibody the signal intensity was higher in the 30 minutes as compared to the 10 minutes incubation, no differences could be seen in the case of the anti-FL antibody.

Fig. 9. Influence of the α-DIG antibody concentration (37, 111, 333, or 1000 µg mL⁻¹), incubation time (10 or 30 min) and volume (25, 50 or 75 µL from left to right) using 1 µL of the amplicon of L. monocytogenes labelled with biotin and DIG, 1 µL of carbon-neutravidin conjugate, a stirring speed of 300 min⁻¹, and two incubation times: 10 min or 30 min.

Fig. 10. Influence of the α-FL antibody concentration (37, 111, 333, or 1000 µg mL⁻¹); conditions as described under Figure 9 except for the amplicon: 1 µL of the amplicon of Listeria 16S RNA labelled with biotin and fluorescein.
Obviously, optimisation of a microarray immunoassay is dependent on the particular antibodies used and, hence, should be a compromise to enable acceptable sensitivity of all targets involved.

In addition, only PBS was used as a printing buffer, since from the preceding and other (not shown) experiments it was concluded that the results in PBS and in 100 mM borate pH8.8 were very similar. Since commercial antibodies are often shipped in or lyophilized from PBS it was decided to use this buffer in all further experiments.

The reproducibility of the assay using the above-mentioned optimized parameters was evaluated using 14 individual microarrays with nine spots each of BSA-biotin, α-DIG 125 µg mL$^{-1}$, α-DIG 500 µg mL$^{-1}$ and 1 µL of carbon conjugate. The total volume was 25 µL and samples were incubated for 30 min at a stirring speed of 300 min$^{-1}$.

The reproducibility of the assay using the above-mentioned optimized parameters was evaluated using 14 individual microarrays with nine spots each of BSA-biotin (500 µg mL$^{-1}$), α-DIG (125 µg mL$^{-1}$) and α-DIG (500 µg mL$^{-1}$). Amplicons used were 1 µL of the DIG-labelled L. monocytogenes type, 1 µL of the carbon-conjugate suspension in a total volume of 25 µL. Incubation time was 30 min. Blanks were evaluated using empty spots. Results are shown in Fig. 11. An intra-assay standard error of less than 10% was achieved and an inter-assay standard error of less than 20% was calculated. These results clearly show the reproducibility of the test.

Optimisation of several parameters in the three-analyte approach was performed using the amplified products of S. typhimurium antibiotic resistance genes (Table 1). Serial dilutions of α-TxR, α-DIG or α-DNP antibody (1000, 500, 250, 125, 62.5 or 31.25 µg mL$^{-1}$) were printed. Judged from a fixed amount of carbon-neutravidin conjugate (1 µL) and serial dilutions of amplicon (0.125, 0.5, 1, or 2 µL), 1 µL of each of the amplicons proved to be optimal for a good response (Fig. 12), although 0.125 µL could be positively scored in all cases as well. Based on a fixed amount of amplicon (i.e., 1 µL) and serial dilutions of carbon-neutravidin conjugate (0.5, 1, 2, 4 µL) the optimal amount of the carbon-neutravidin conjugate suspension was 1-2 µL at antibody concentrations of 125-250 µg mL$^{-1}$ (Fig 12).
3.2.4 Three-analyte detection using the antibody microarray

The response of the addition of a mixture of the individually amplified and labelled antibiotic resistance genes is shown in Fig. 13. No quantification of the DNA content of the amplicons was made, and 0.5 µL of each amplicon was added to each well. Serial dilutions of antibodies printed showed a concentration-dependent response for every amplicon-antibody pair. The total volume was 25 µL and the samples were incubated for 30 min, however, in this case 2 µL of the carbon conjugate suspension was used.

Signals with the anti-DNP antibodies were twice as high as those with the other anti-tag antibodies and the optimal antibody concentration appeared to be 125 to 250 µg/mL.
Fig. 13. Response of the multi-analyte format when serial dilutions of the three antibodies were spotted. Incubation was done with addition of 0.5 µL of each of the *Salmonella* amplicons of the antibiotic resistance genes, 2 µL of carbon conjugate suspension in 25 µL of incubation volume. Incubation time was 30 min.

<table>
<thead>
<tr>
<th>Tagged amplicons added</th>
<th>Pixel Grey Volume</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>α-Dig</td>
</tr>
<tr>
<td>- - -</td>
<td>0</td>
</tr>
<tr>
<td>+ + +</td>
<td>1.3x10^5</td>
</tr>
<tr>
<td>+ - +</td>
<td>1.6x10^5</td>
</tr>
<tr>
<td>- + -</td>
<td>0</td>
</tr>
<tr>
<td>- - +</td>
<td>0</td>
</tr>
<tr>
<td>+ + -</td>
<td>1.7x10^5</td>
</tr>
<tr>
<td>+ - +</td>
<td>1.6x10^5</td>
</tr>
<tr>
<td>- + +</td>
<td>0</td>
</tr>
</tbody>
</table>

Table 2. Specificity in the three-analyte test (PGV average of 2 tests).

To study whether the simultaneous presence of various targets could be detected in the microarray an experiment was done in which the amplicons, each having a specific DNP, DIG, or TxR tag, were incubated in different combinations. Fixed amounts of anti-tag antibodies were used (125 µg/mL for each of the antibodies). The results are presented in Table 2. In all cases the presence of a particular amplicon resulted in a high-intensity spot with PGV > 1x10^5. In the absence of a particular amplicon no PGV was detected. Hence, all scores correctly indicated the composition of the various samples.

The most optimal parameters in this format are summarised in Table 3. With minimal volume of 1 µL of amplicon (containing 20 to 30 fmol DNA after amplification), a printing
volume of 1 nL containing 125-250 pg of antibody (absolute amount) and low-cost resources it is possible to discriminate between three antibiotic resistance genes from *Salmonella* spp.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stirring speed</td>
<td>300 min⁻¹</td>
</tr>
<tr>
<td>Incubation time</td>
<td>30 min</td>
</tr>
<tr>
<td>Volume</td>
<td>25 to 50 µL</td>
</tr>
<tr>
<td>Antibody spotted</td>
<td>125-250 µg mL⁻¹</td>
</tr>
<tr>
<td>Carbon nanoparticles</td>
<td>2 µL</td>
</tr>
<tr>
<td>PCR amplicon (20 to 30 fmol; 20 to 300 nmol L⁻¹)</td>
<td>1 µL</td>
</tr>
</tbody>
</table>

Table 3. Most optimal parameters in the 3-analyte format.

3.3 Costs

Assuming the end-user obtains printed antibody microarrays several costs have to be taken into account. Kits for DNA extraction should be purchased, although recent advances allow for direct PCR on samples if very robust polymerases are being used. Furthermore, some hard- and software is obligatory. These consist of a thermocycler, a personal computer with flatbed scanner or CCD camera and image analysis software. The price of the chemicals (conjugate, PCR reagents) is less than 1 euro per slide. However, one should realize that applications as outlined above, when applied in resource-poor settings, at least need the availability of electricity.

4. Conclusions and future research

Carbon nanoparticles with adsorbed neutravidin are suitable as label in nitrocellulose-based antibody microarrays. The versatility has been shown using different types of microorganisms. The format is generic; the only discriminating factor is the sequence of the primers used in the amplification step and the use of the discriminating tag/antibody combination. Although much more space is available on the nitrocellulose pads (5x5 mm) we used 4x6 arrays with spots of about 200 µm in diameter to study the applicability of the carbon nanoparticles. Unfortunately, there is a paucity in tags and/or their corresponding antibodies that can be used to discriminate between all kinds of food pathogens. Increasing the availability of label/antibody combinations will be a significant improvement in the multi-analyte character of the microarray test procedure as described here.

The best surface for the microarrays as developed in this study is the FAST16 slide with 16 nitrocellulose membranes. We did not have to block the membranes in advance, as is generally done (Jonkheijm et al. 2008). Nevertheless, this one-step procedure resulted in a complete absence of background signal (Fig. 11).

The sensitivity of the proposed microarray procedure with carbon nanoparticles can be improved when a fusion product of neutravidin and enzyme is adsorbed onto the nanoparticles. To this end, neutravidin - alkaline phosphatase and - horseradish peroxidase products are commercially available. Carbon nanoparticles can be labelled with these protein fusion products and specific interaction of these conjugates with biotin-labelled targets results in the presence of a large number of enzyme molecules at the spot. A short, additional incubation step with a precipitating substrate (10 min) substantially increases the
signal due to the formation of a precipitable dye on the spot. Preliminary experiments in our laboratory indicate that the sensitivity (PGV) can be increased by a factor 5 to 10.

Nowadays, various nanoparticles are used in diagnostics, i.e. quantum dots, dye-doped silica, noble metals, and magnetic particles as reviewed (Gomez-Hens et al. 2008). Lönnberg and Carlsson were the first to combine carbon nanoparticles with flatbed scanning (Lönnberg & Carlsson 2001). Some other authors also mentioned the use of flatbed scanning using gold nanoparticles (Han et al. 2003; Sun et al. 2007; Taton et al. 2000) or enzyme (Petersen et al. 2007). Inexpensive flatbed scanners and CCD-based detectors open new opportunities to develop microarray applications, even for low-facility laboratories and under field conditions (Rasooly & Herold 2008). Even a visual read-out of the signal is possible when coloured nanoparticles are being used as is valid for the carbon nanoparticles in this study. On the other hand, battery-powered hand-held microarray readers for evaluation of the signal are readily available as well. Since shaking can even be omitted (results not shown) the method can easily be made available to resource-poor settings.

Antibody microarrays are especially applicable when intermediate numbers of samples have to be assayed, application at point of care/need is required, when costs play an important role and highly trained personnel is not available. The presented procedure with signal generation by carbon nanoparticles meets these characteristics.

5. Acknowledgement

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6. References


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Carbon Nanoparticles as Detection Label for Diagnostic Antibody Microarrays


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The book is coined to provide a professional insight into the different trends of immunoassay and related techniques. It encompasses 22 chapters which are grouped into two sections. The first section consists of articles dealing with emerging uni- and-multiplex immunolabelled methods employed in the various areas of research. The second section includes review articles which introduce the researchers to some immunolabelled techniques which are of vital significance such as the use of the conjugates of the Staphylococcus aureus protein "A" and the Streptococcus Spps. protein "G" in immunolabelled assay systems, the use of bead-based assays and an overview on the laboratory assay systems. The book provides technological innovations that are expected to provide an efficient channel for developments in immunolabelled and related techniques. It is also most useful for researchers and post-graduate students, in all fields, where immunolabelled techniques are applicable.

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